#### **BioMEMSPhotomask Aligner**

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**Function:** An aligner is desired that will hold the master and photomask in place aligning the layers between 10- 100 um resolution. This aligner may or may not utilize a microscope to assist inaligning. Many commercially available aligners are available, however, they are extremely expensive and over complicated. The aligner would be used primarily for teaching purposes. If a successful prototype can be made under specifications, a manual for building and using future aligners could be written and published.

## **Client requirements:**

Maintain a budget of under \$200

#### **Design requirements:**

- Aligner must be compatible with both 3 in. and 6 in. sizes of silicon wafers and masks
- Alignment accuracy desired to be 10μm, with a realistic target of 100μm

## 1. Physical and Operational Characteristics

- a. Performance requirements:
  - Aligner will be used multiple times per week, generally by experienced graduate students and professors
  - Can be exposed to UV light on regular basis depending on design solution

#### b. *Safety*:

- Be aware of UV light exposure and any warnings on epoxies used on silicon wafers
- Be aware of any burrs on the screws

## c. Accuracy and Reliability:

- Consecutive layers will ideally be positioned within 10-100 microns of accuracy
- Precise alignment must be repeatable every time device is used

# d. Life in Service:

• 5 years of use in research lab on daily to weekly basis

#### e. *Operating Environment*:

- Prolonged exposure to UV light, depending upon design
  - o Each usage includes exposure to UV light at 350-400nm for 30-60 seconds
- Storage environment is standard room temperature lab

# f. Ergonomics:

- When using a microscope for alignment, a glare from the light may inhibit ability to align the photomask
- Simple user-product interface

## g. Size:

- Should be compatible with 3 and 6in disks, therefore not exceeding a 1ft<sup>3</sup> volume
  - 3in wafers ordered from WRS Materials (current vendor) have a diametric tolerance
    ±300μm with flat location on <110> plane ±1 degree and flat length of 22.22±3.17mm
  - 6in wafers ordered from WRS Materials (current vendor) have a diametric tolerance
    ±200μmwith flat location on <110> plane ±1 degreeand flat length of 57.5±2.5mm
- The device will be portable so as to be used in various labs

# h. Weight:

Not to exceed 10 pounds in total weight

#### i. Materials:

- Materials must cost under \$200
- Materials used in procedure include SU-8 100 epoxy (from MicroChem Corp.)

## j. Aesthetics, Appearance, and Finish:

Aligner should appear professionally finished

#### 2. Production Characteristics

- a. Quantity:
  - One unit with potential future manual for DIY construction

## b. Target Product Cost:

Under \$200, as current photomask aligners are significantly more expensive

#### 3. Miscellaneous

- a. StandardsandSpecifications:
  - Must be usable in a teaching lab

## b. User concerns:

• Easy to train new users on aligner

• Trouble shooting should not require any advanced knowledge of the design

# c. Competition:

• Current devices do exist and are exceptionally expensive, but we have not performed an extensive literature search