Product Design Specification

Engineering World Health Aspirator (February 2007)

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Problem Statement

Most developing world hospitals do not possess operating suction machines. The main problems are the lack of available spare parts, the cost of a replacement unit, and dependence on consistent electricity. The objective of this project is to design a suction machine that can be manufactured from locally available materials (and therefore repaired using locally available materials and expertise).

Client Requirements:

- Device should run on batteries, electrical power (when available) and hand (or foot) power.
- Should provide the broadest range of applications possible.
- Device should include autoclavable suction tips.
- Must be completely manufactured from locally available materials for under \$100.

Design Requirements

1. Physical and Operational Characteristics

- a. *Performance requirements:* Must perform at a level acceptable for surgery and have a variable level of pressure.
- b. *Safety:* Must be safe for use on human surgeries and must have an autoclavable tip.
- c. *Accuracy and Reliability:* Must be able to reliably provide suction throughout an entire surgery or operation.
- d. *Life in Service:* Must last long enough to be economically viable and worth the time and energy to build. Locally repairable.
- e. Shelf Life: Storage in third-world hospital conditions.
- f. *Operating Environment:* The system will be used for surgery and operations.
- g. Size: Must not interfere in operating room procedures or with staff.
- h. Weight: Able to move in and out of operating room
- i. *Materials:* Completely manufactured by locally available parts.
- j. Aesthetics, appearance, and Finish: Must be clean.

2. Production Characteristics

- a. Quantity: Create instructions to build locally in any desired quantity.
- b. *Target Product Cost*: <\$100 in locally available materials.

3. Miscellaneous

- a. Standards and Specifications: Vacuum pressure range of 0-550 mmHg and a flow rate range of 0-30 lpm.
- b. *Customer*: Needs to run and power device with varying electricity and limited resources.
- c. *Competition:* Medical aspirators are widely available in developed countries. Our goal is to provide a cheap alternative that can be locally built and repaired in third world countries.