

Neonatal 22-23 Week Premature Infant Simulation Manikin

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MOTIVATION

- 11% of all births are preterm, and 5% of these births are infants born before 28 weeks of gestation [1]
 - Medical professionals are unable to practice resuscitation before a real-life scenario
- Survival rates [2]
 - 23 weeks gestation: 1% - 64%
 - 22 weeks gestation: < 10%
- Low survival rates and risk of disability later in life impact physicians' decisions to attempt resuscitation of extremely premature infants (EPIs) [2]

PROBLEM STATEMENT

- Currently no affordable manikins on the market made to model neonates born at 22-23 weeks of gestation
- Vital for professionals to practice resuscitation techniques on a model accurately representing an infant of this size prior to a real-life scenario
- Goal is to soften the learning curve for physicians resuscitating EPIs

DESIGN CRITERIA

- Manikin specifications:
 - No more than 30.5 cm in length [3]
 - Weigh between 400 g - 500 g [3]
 - Wet, gelatinous, sticky skin
 - Ability to be intubated
 - Intravenous (IV) access points
 - Support central umbilical line placement
 - A chest cavity that rises and falls
- This semester focused on adding limbs and realistic skin

BACKGROUND

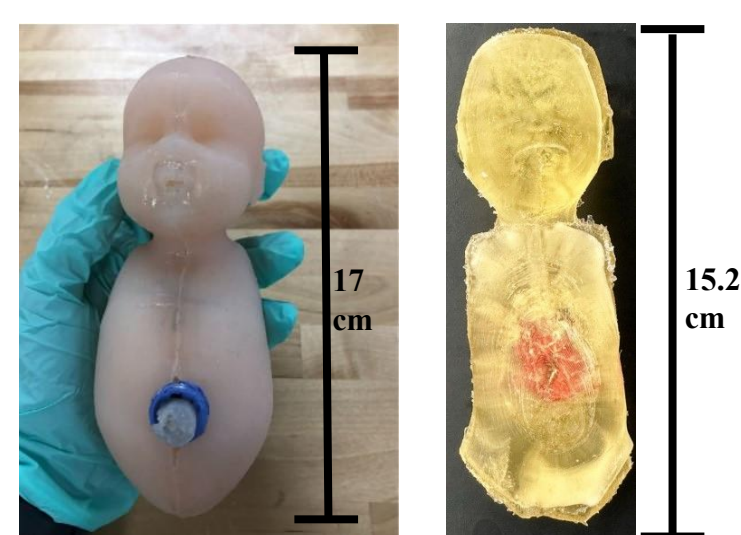


Figure 1: Previous Final Prototypes: Iowa Group (left), BME Design Spring 2023 (right)



Figure 2: Lifecast Simulation's Micro-Premie Manikin [4]



Figure 3: Laerdal Medical's Premature Anne [5]

- | | | |
|--|---|--|
| <input type="checkbox"/> Lacks limbs | <input checked="" type="checkbox"/> 22-23 weeks gestation | <input type="checkbox"/> 25 weeks gestation |
| <input type="checkbox"/> Inaccurate skin texture | <input type="checkbox"/> No IV access | <input type="checkbox"/> Inaccurate skin texture |
| <input type="checkbox"/> Chest cavities not functional | <input type="checkbox"/> Price unknown | <input type="checkbox"/> \$2,999 - \$6,899 |
| | <input type="checkbox"/> Skin texture unknown | |

FINAL DESIGN

Final Prototype

- Fabrication
- EcoFlex 00-30 and silicone pigment mixture
 - Poured into 3D-printed molds
 - Cure for 24 hours on tabletop
- Specifications
- Length (head to toe): 24 cm
 - Weight: 362.55 g



Figure 4: Final Prototype



Figure 5: Body Mold Cavities



Figure 6: Leg Coated in PDMS Skin Material

PDMS Skin Material

- Fabrication
- Sylgard 184 and Sylgard 527 PDMS mixture
 - Coated limb in PDMS
 - Heated at 65°C for 12 hours
- Characteristics
- Glossy appearance
 - Wet and sticky to touch

TESTING

- Tensile Testing
 - Performed on EcoFlex 00-30 to confirm that it does not accurately represent the elasticity of an EPI's skin
- Usability Testing
 - Manikin is picked up and handled using proper standard care of a true neonate 10 times to determine the effectiveness of the limb attachment and prototype durability
- Band-Aid Tear Testing
 - Band-Aids are placed on PDMS skin samples and lifted off to test fragility of skin – tearing is expected and desired to ensure accuracy of skin
- Blind Skin Touch Testing
 - A survey was created for neonatal physicians and nurses to fill out for different skin samples – unable to be completed due to supply chain delays

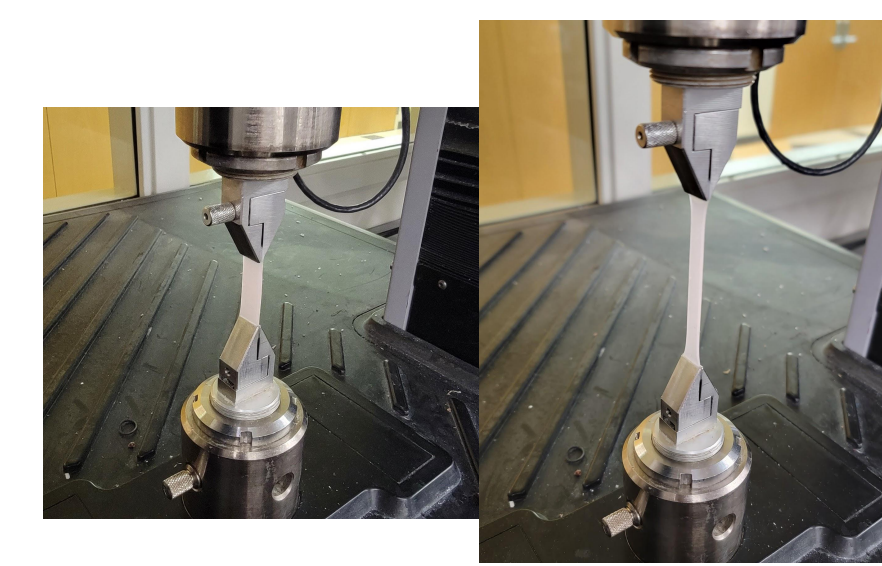


Figure 7: Tensile Testing of EcoFlex 00-30 Material

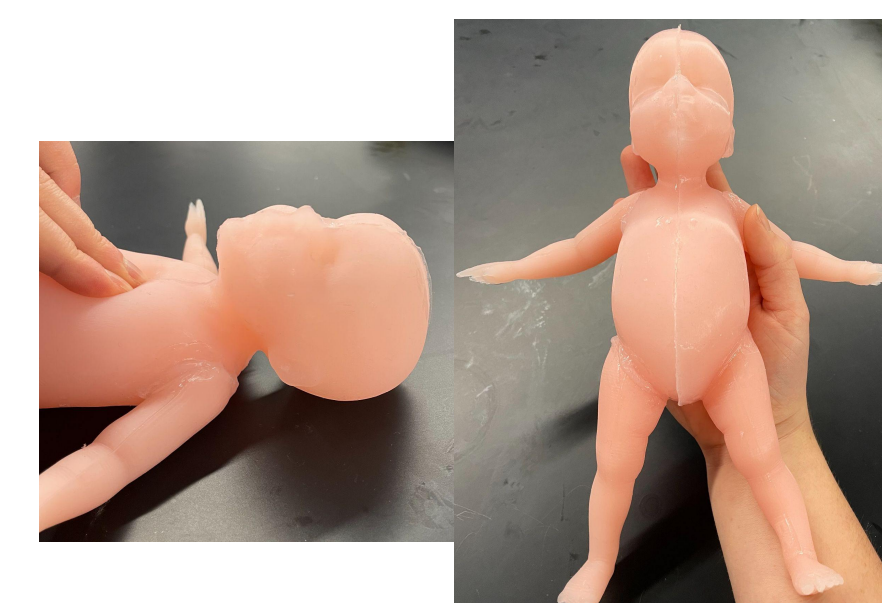


Figure 8: Usability Testing of Manikin

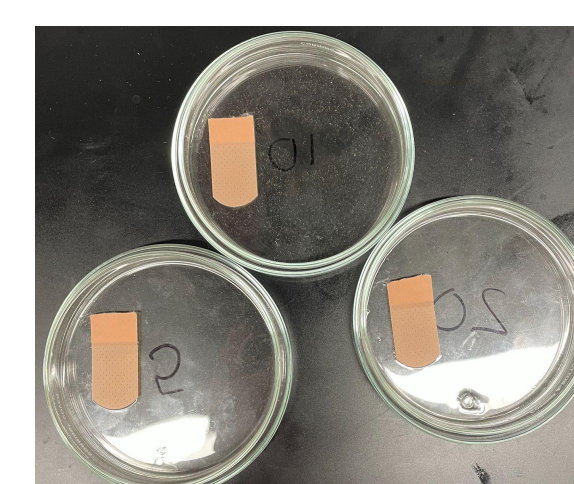


Figure 9: Band-Aid Tear Testing of Skin Samples

RESULTS

- Tensile testing of the EcoFlex 00-30 confirmed the Young's Modulus was below that of a neonatal infant
 - Human Skin Young's Modulus: 4.6 MPa - 20 MPa [6]
 - EcoFlex 00-30 Young's Modulus: 0.43 MPa
- Band-Aid Tear Testing
 - 100% of skin material samples tore when adhesive was applied and removed

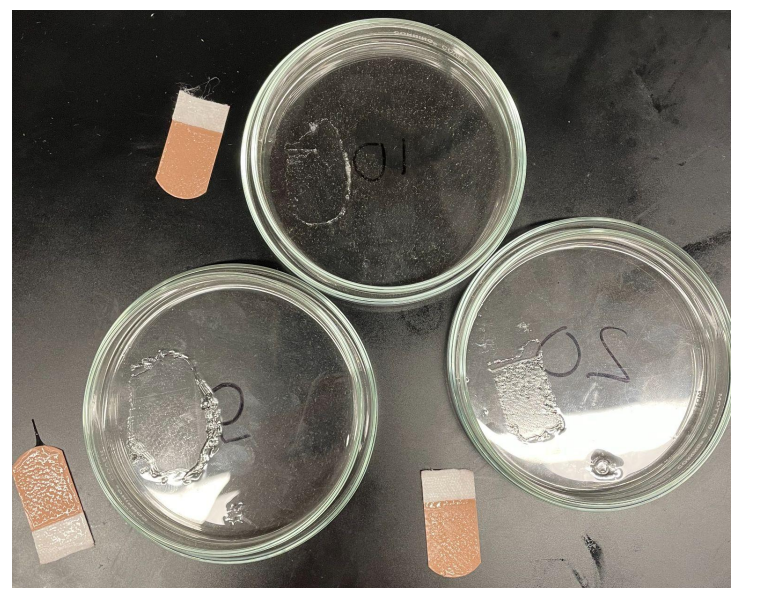


Figure 10: Torn Band-Aid Samples

DISCUSSION

- Little literature exists on the resuscitation of EPIs, making it difficult to determine accuracy of the manikin
- The weight of the prototype was under the specified weight of 400 g - 500 g
 - Will fall within range with addition of internal physiology and electronics
- Long curing time of EcoFlex 00-30 made limb attachment difficult
 - Applying heat decreased curing time
- PDMS was chosen as the skin material because of its sticky, gelatinous texture
 - Literature-reported Young's Moduli of PDMS tested included 5 kPa, 10 kPa, and 20 kPa [7]

FUTURE WORK

- Finalize skin material
 - Perform blind skin touch testing
 - Attach skin material to manikin
 - Create patches that could replace tears in the skin
- Future semesters can focus on internal physiology and anatomy
 - Ventilation, IV access, respiration and resuscitation, internal organs
 - Add electronic components (i.e. resuscitation simulation)
 - Improve fabrication by increasing efficiency in creating the model

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