

Absorbable Staples for Uretero-Intestinal Anastomosis

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Overview

- ① Project Background
- ② Motivation and Problem Statement
- ③ Current Devices
- ④ Design Specifications
- ⑤ Material Choice
- ⑥ Staple Designs
- ⑦ Future Work

Bladder Cancer

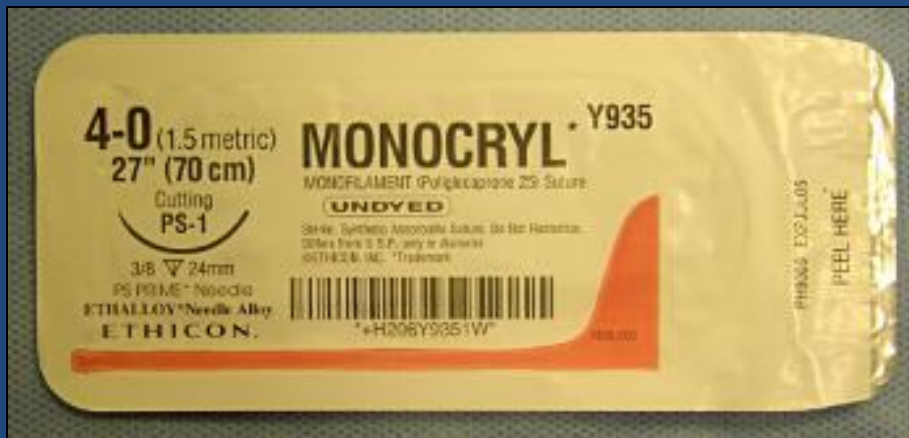
- ① 5th most common cancer in United States ¹
- ① Most expensive over time
- ① Treatment when cancer invades muscle: radical cystectomy ²
 - Urostomy bag
 - Neobladder

Motivation & Problem Statement

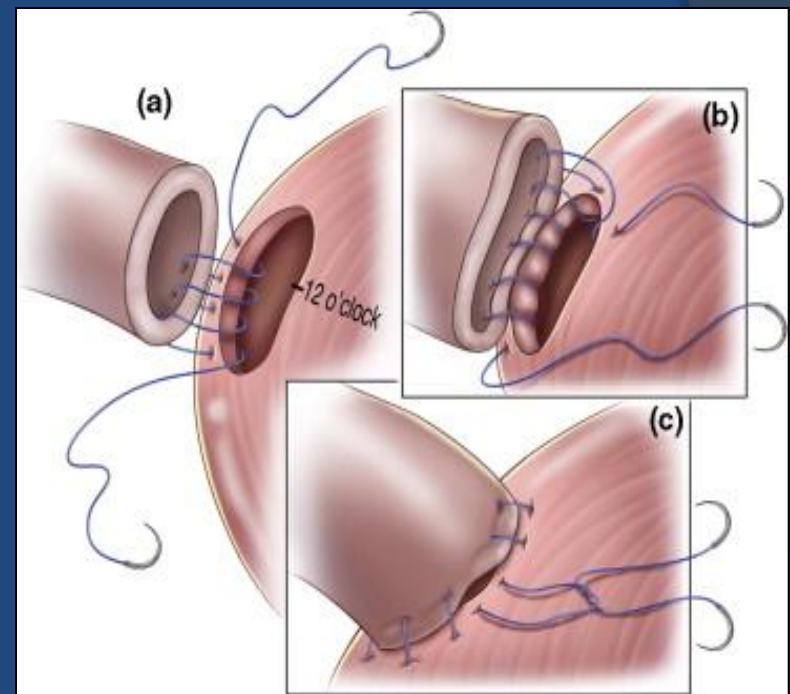
- ① Ureters attached to new bladder via absorbable sutures
- ① Lengthy procedure
- ① Inconsistency between surgeons
- ① Metal staples cause stones
- ① Minimize subsequent interventions

Current Devices

○ Sutures



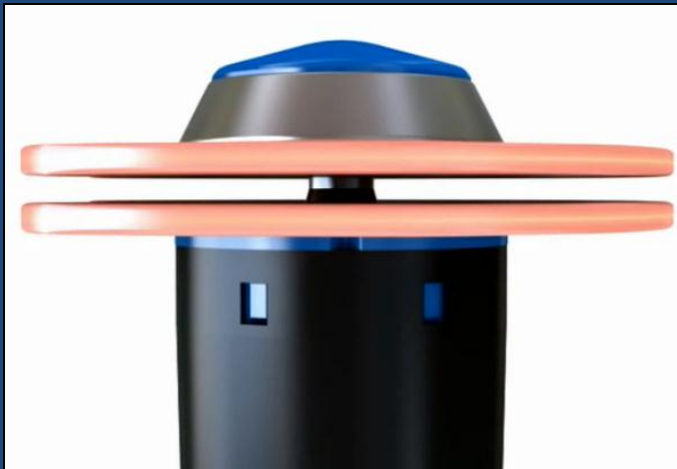
<http://www.bernsteinmedical.com/resources/publications/a-new-suture-for-hair-transplantation-poliglecaprone-25/>



[http://www.europeanurology.com/article/S0302-2838\(08\)01513-3/fulltext](http://www.europeanurology.com/article/S0302-2838(08)01513-3/fulltext)

Current Devices

- Anastomosis Circular Staplers (Ethicon, Covidien)
 - Circular placement
 - Titanium staples
 - Too large for ureters



Current Devices

- ⦿ Absorbable Staples (Inisorb, Covidien)
 - Linear placement
 - PLGA



http://insorb.com/documents/IFU_English_20xx.pdf



Design Specifications

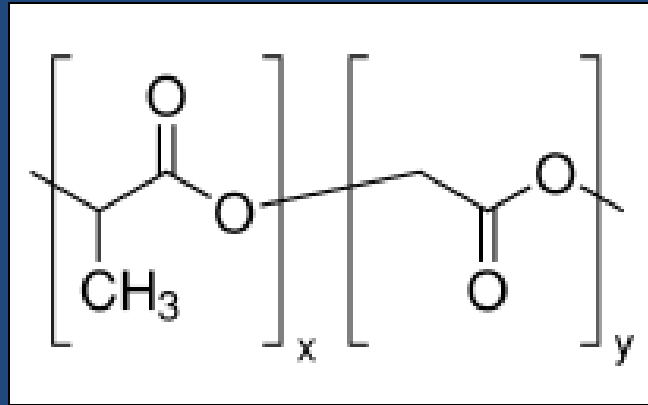
- Biocompatible
- Secures ureter to neobladder for a minimum of 30 days
- Able to create water-tight seal
- Withstands bladder environment
- Does not damage surrounding tissue
- Sterile

Material Selection

- ⦿ Common Absorbable Polyesters
 - Poly(lactic acid), poly(glycolic acid) and copolymers
 - Polycaprolactone (PCL)
 - Polydioxanone (PDS)
- ⦿ Previous applications include:
 - Staples
 - Sutures
 - Stents

Material Selection

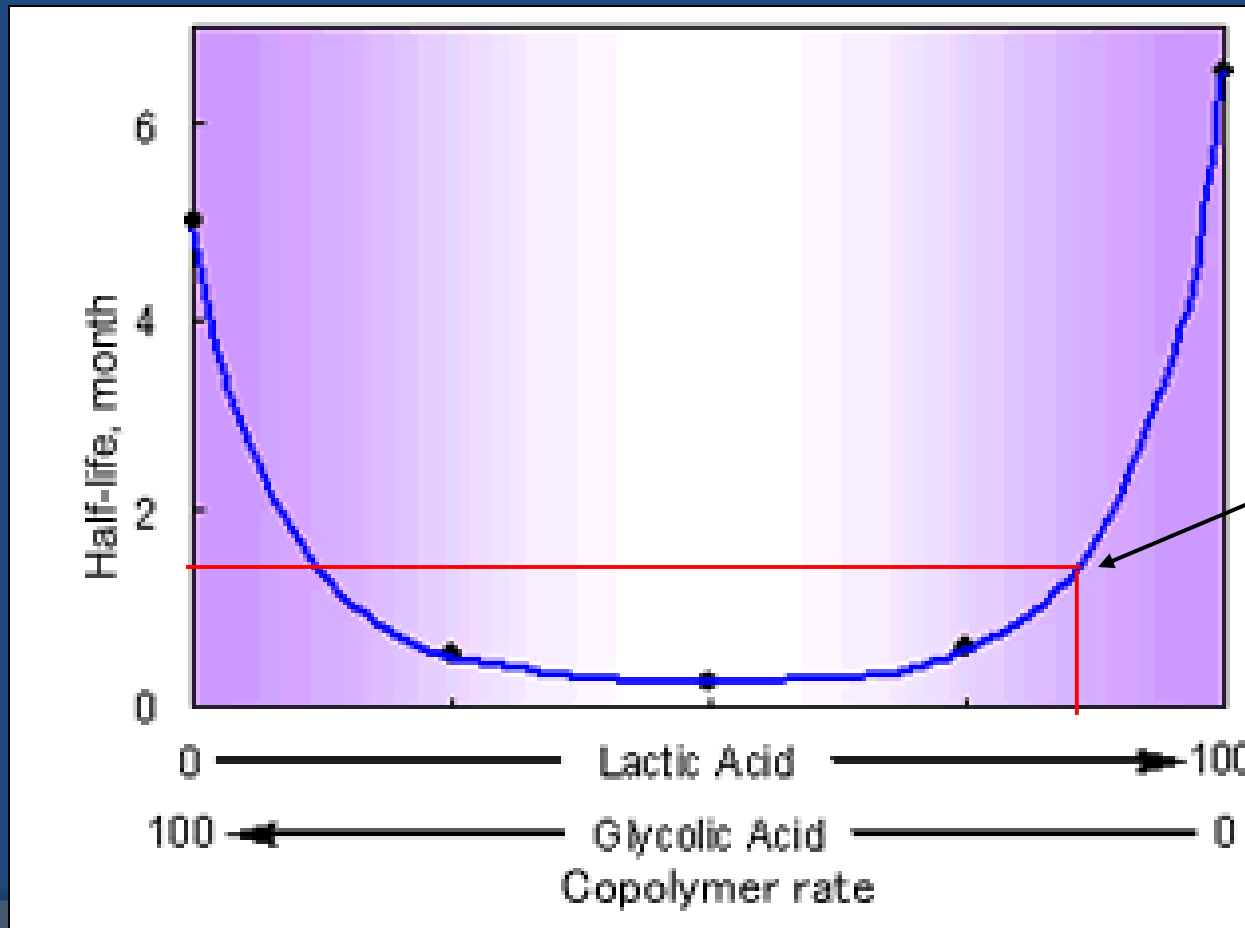
● Poly(lactide-co-glycolide) – PLGA



- Used in INSORB and POLYSORB staples
- Degradation rate and mechanical strength variable based on molar ratio
- Copolymer more consistent than PLA/PGA blend

Material Selection

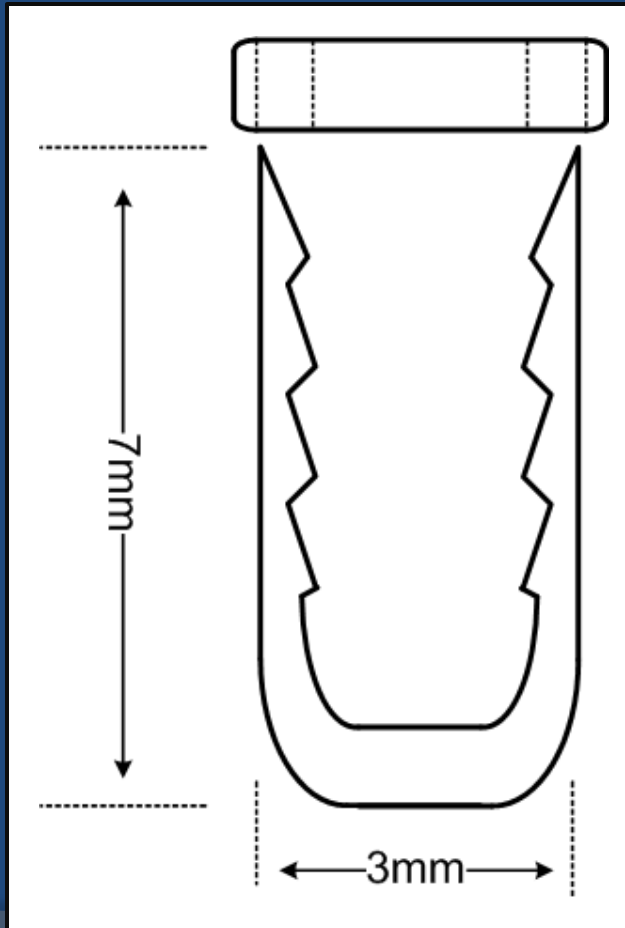
- PLGA degradation rate vs. molar ratio



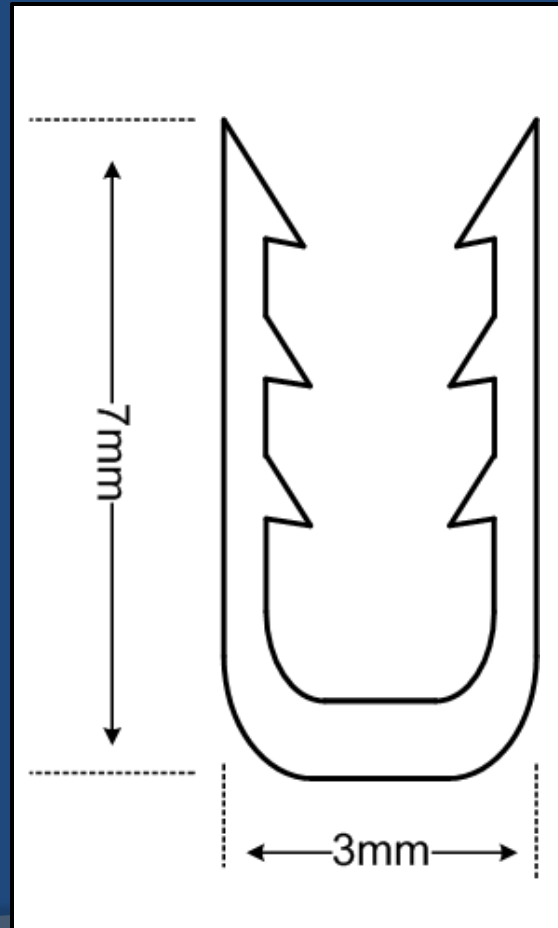
85:15
half-life = 1.5 month

Staple Designs

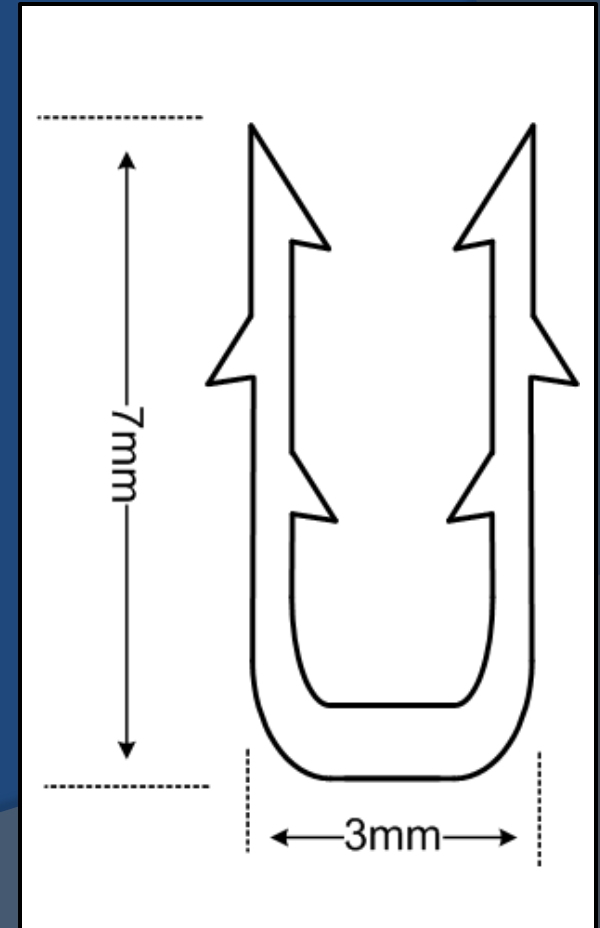
Zip Tie Design



Simple Barbs



Alternating Barbs



Future Work - Testing

- ⦿ Tensile Strength Testing
- ⦿ Degradation Testing
 - Mimic tissue environment using gelatin with buffer
 - Various pH (Urine range 4.5 - 8)
- ⦿ Functional Testing
 - Create anastomosis similar to actual surgery
 - Measure burst strength
- ⦿ All testing of staples will be compared against sutures currently in use



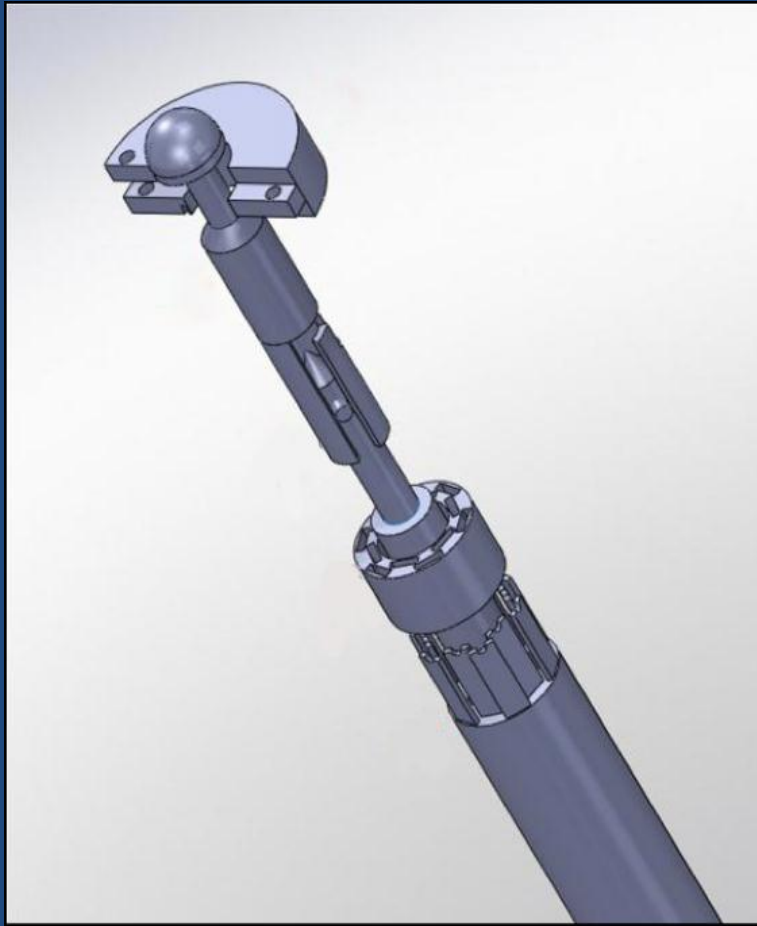
Future Work - Fabrication

- ⦿ Compression molded plate of PLGA
 - Desired staple thickness
 - Necessary to have a “2D” design
- ⦿ Cut out staple design with laser cutter
- ⦿ Fabrication method testing
 - Verify with PLGA using material samples
 - Verify parameters such as frequency, power, and speed
 - Verify staple design



<http://www.woodlaserengraver.com/2010/10/26/laser-cutter-2/>

Future Work - Stapler



Stapler head designed by previous team.

Acknowledgments

- ⦿ Dr. Tracy Downs
- ⦿ Professor Tompkins
- ⦿ Professor Murphy
- ⦿ Professor Turng
- ⦿ Professor Puccinelli
- ⦿ Purac Biomaterials

References

- [1] Bladder Cancer. *National Cancer Institute*. Retrieved October 17, 2011, from <http://www.cancer.gov/cancertopics/types/bladder>
- [2] Bladder Cancer. *U.S. National Library of Medicine*. Retrieved October 17, 2011, from <http://www.ncbi.nlm.nih.gov/pubmedhealth/PMH0001517/>

Questions?

