

Heated X-ray Examination Table

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Overview

- Background Information
- Problem Statement
- Design Specifications
- X-ray attenuation
- Component Alternatives
 - Padding
 - Tubing
 - Heating
- Proposed Design
- Future Work

Background Information

- Diagnostic use of X-ray
 - Density of body structures
 - Skeletal pathologies, some soft tissue applications
 - Anatomy vs physiology
- Duration of procedure
- Current exam table
 - Hard laminate surface
 - Dimensions 87" X 31-3/4"



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Problem Statement

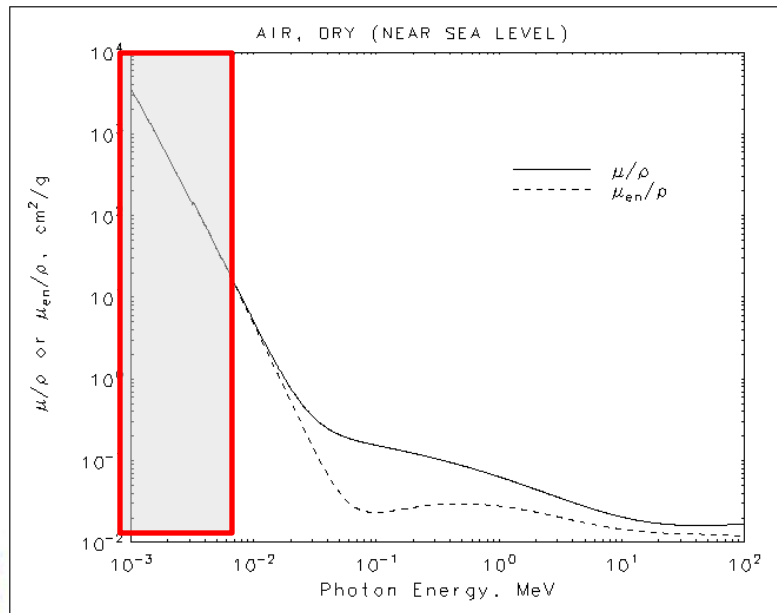
- Current X-ray examination tables are uncomfortable
 - Hard
 - Cold
- Discomfort may cause patient movement
- Long examination duration
- Not available commercially

Design Specifications

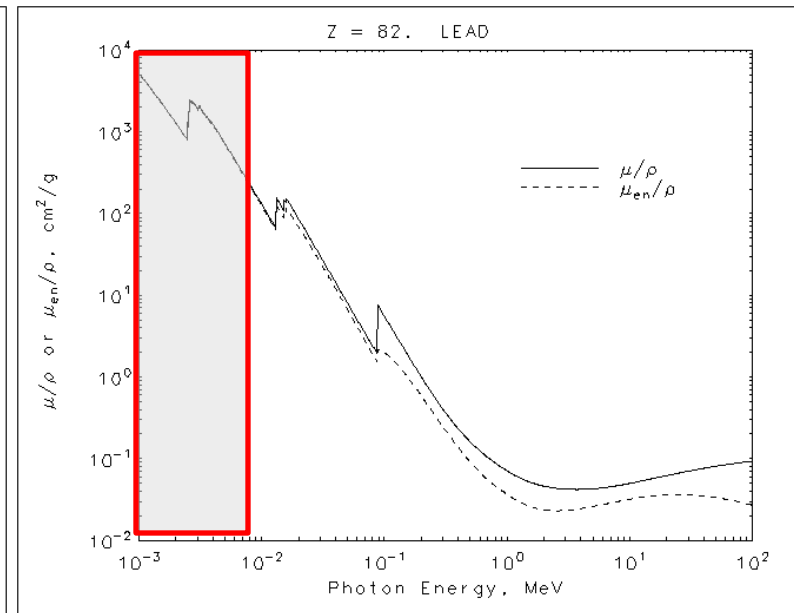
- Materials/design must be radiolucent
- No anatomical distortion
- Must incorporate patient control
- Must not obstruct the technician's workspace
- Patient safety
- Budget ~ \$200

Radiolucency of Materials

- Mass Attenuation Coefficient (μ/ρ)
- Dependent on Photon Energy (12.4-124 keV for Diagnostic X-rays)
- K/Absorption edge - Photoelectric absorption of photons



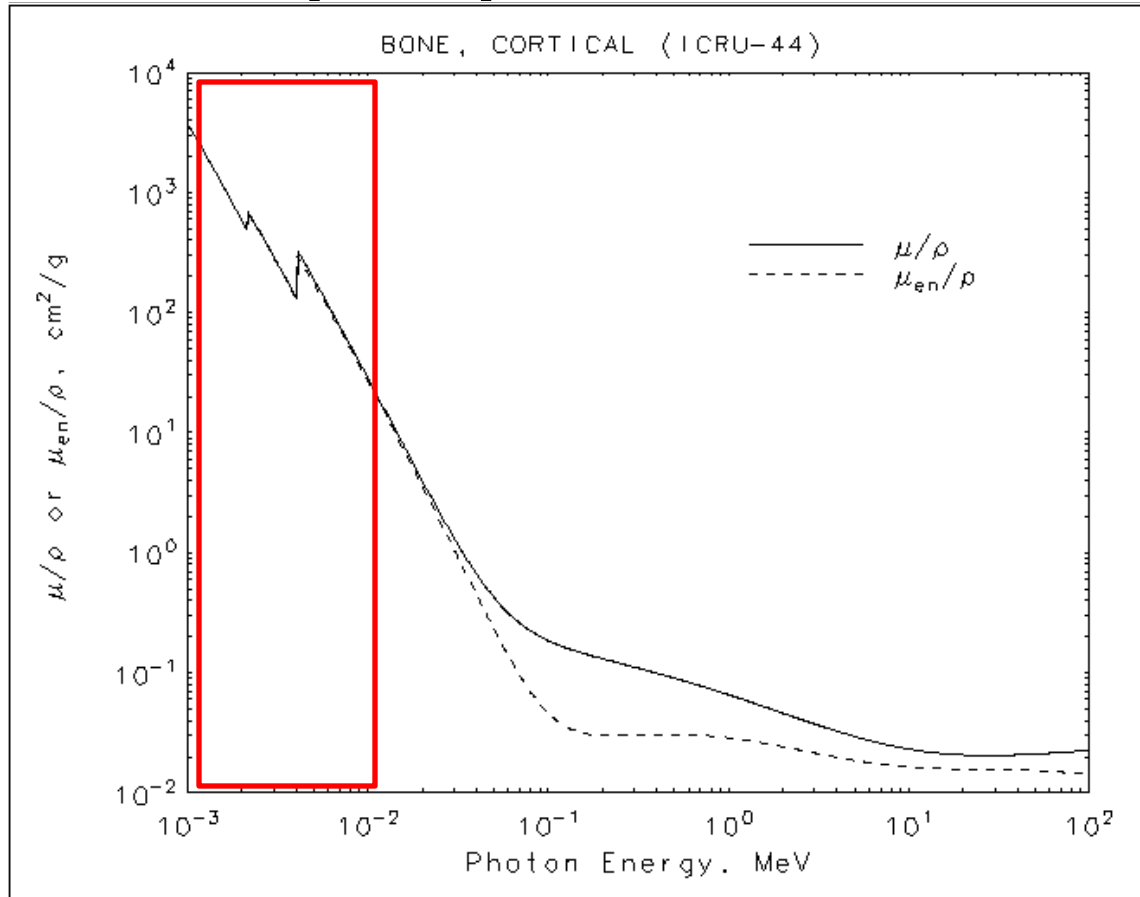
Air



Lead

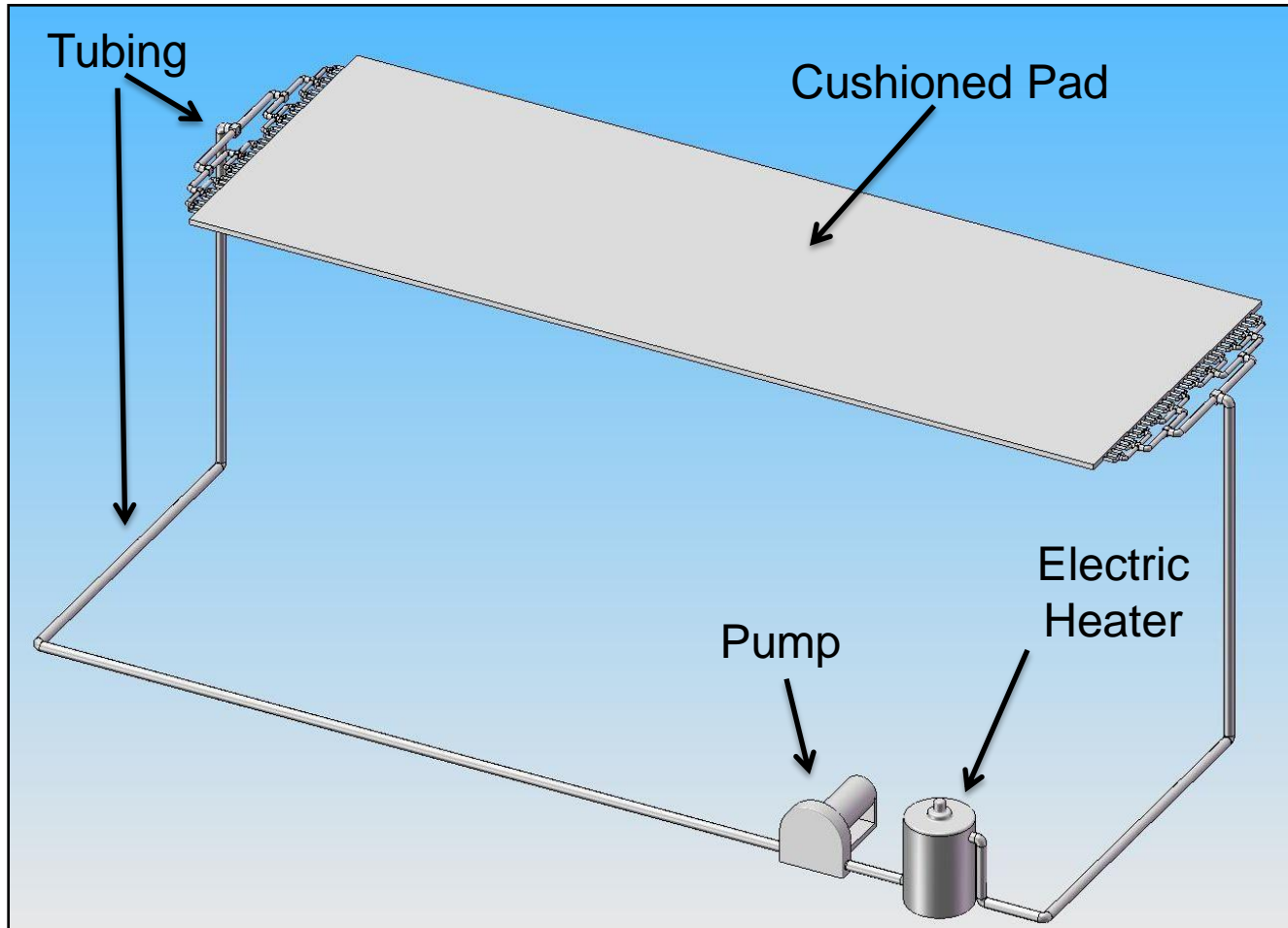


Radiopaque Materials



Cortical Bone

Proposed Design



Padding

| Category | Weight | PETa | PETb | PVR |
|---------------|--------|------|------|-----|
| Radiolucency | 50 | 47 | 40 | 34 |
| Cost | 20 | 10 | 14 | 10 |
| Firmness | 20 | 14 | 16 | 10 |
| Sterilization | 10 | 9 | 4 | 7 |
| Total | 100 | 80 | 74 | 61 |

Tubing

$$Q = \frac{\pi(P_o - P_L)R^4}{8\mu L}$$

Q=Volumetric Flow Rate (gal/min)

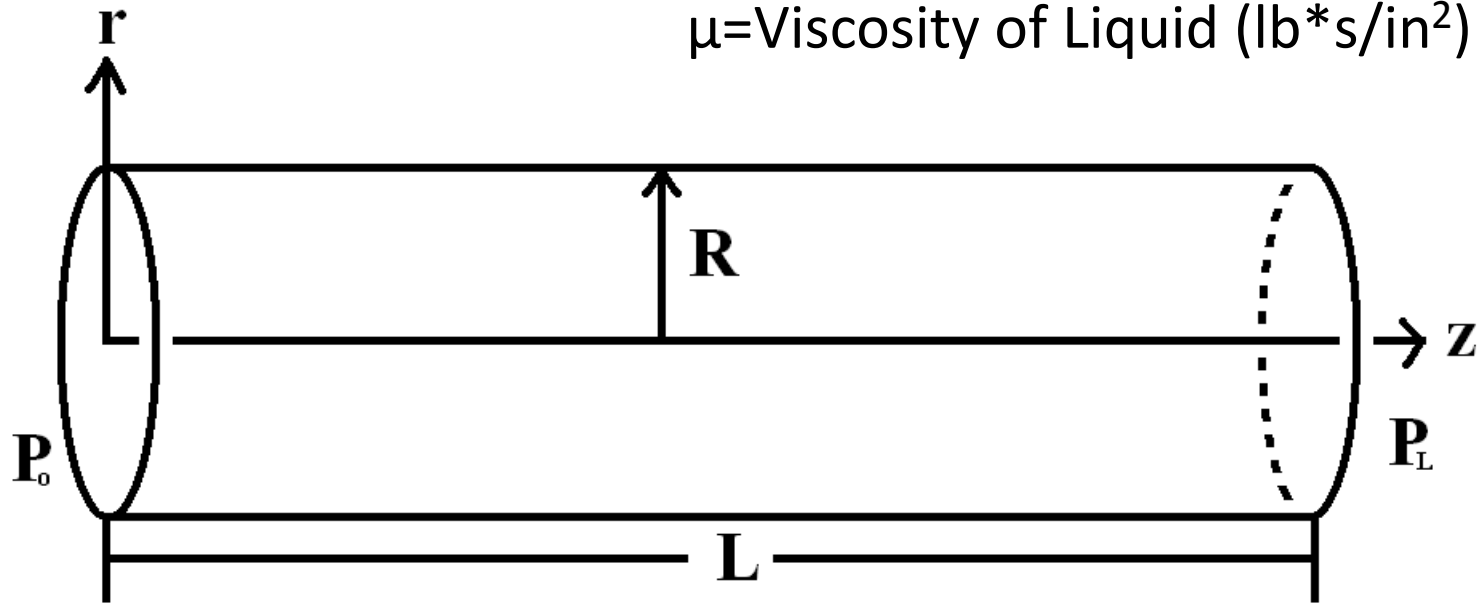
P_o =Initial Pressure (PSI)

P_L =Final Pressure (PSI)

R=Inside Diameter (in)

L=Length of Tube (in)

μ =Viscosity of Liquid (lb*s/in²)



Tubing

| Category | Weight | PET | Vinyl | Nylon | PVC |
|----------------------|--------|------|-------|-------|------|
| Radiolucency | 50 | Test | Test | Test | Test |
| Thermal Conductivity | 30 | 24 | 12 | 12 | 9 |
| Cost | 10 | 9 | 9 | 9 | 9 |
| Strength | 10 | 10 | 10 | 10 | 10 |
| Total | 100 | 43+? | 31+? | 31+? | 28+? |

Heating

- Materials thermal conductivity
- Determine Q_{tube} through testing
- Calculate temperature drop across tube wall
- Methods for heating fluid
 - Water heater element in tank
 - Heated wire in tubing
 - Commercial water heater

$$\frac{Q_{\text{tube}}}{A_{\text{tube}}} = \frac{k_{\text{tube}} \cdot \Delta \cdot T}{2 \cdot R_{\text{tube}}}$$

Q = Heat rate across tube

T = Temperature (kelvin)

A = Cross-sectional area of tube

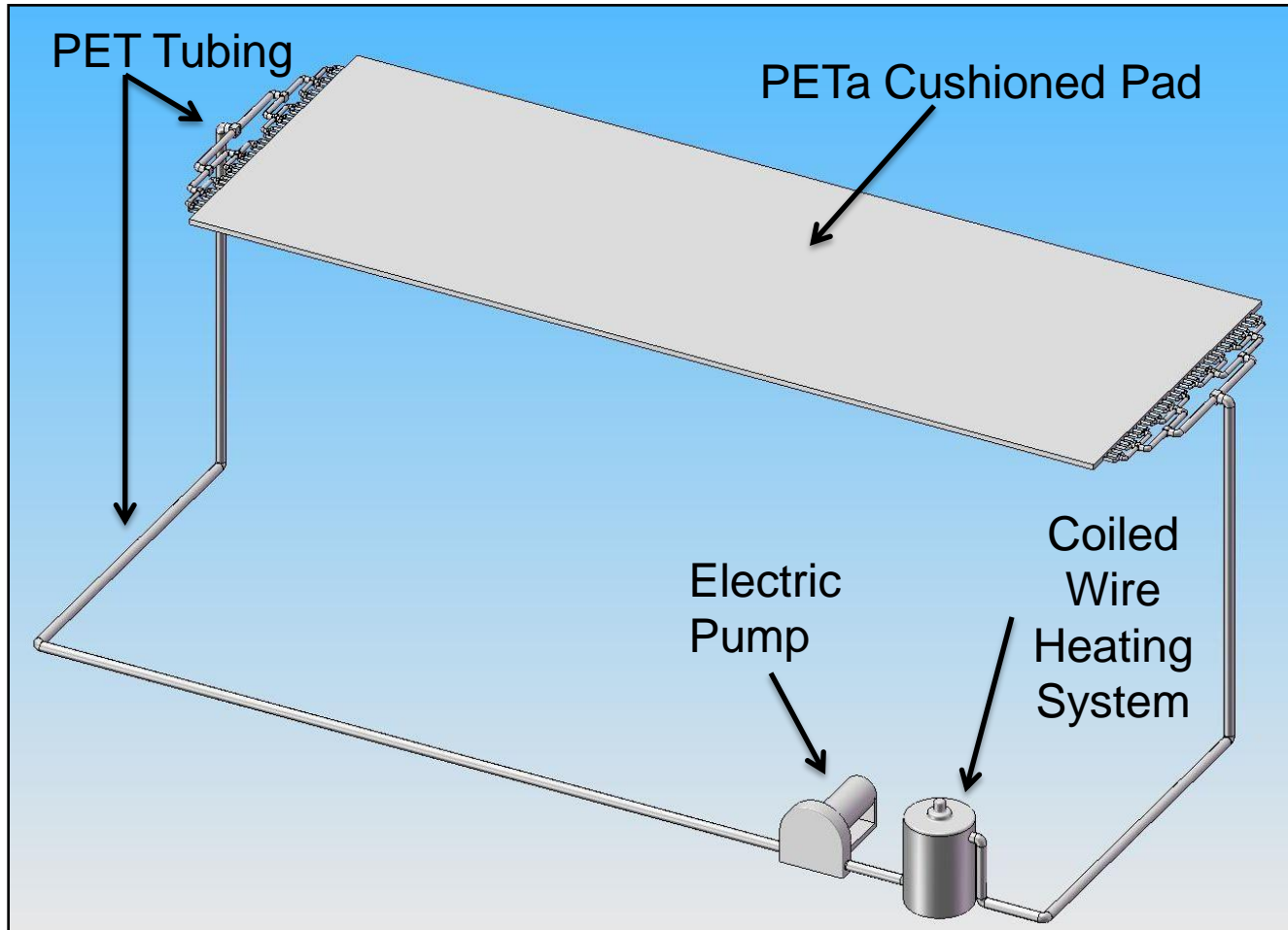
k = Thermal conductivity of tube

R = Radius of tube

Heating

| Category | Weight | Coiled wire | Heater element | Commercial heater |
|----------|--------|-------------|----------------|-------------------|
| Cost | 70 | 56 | 56 | 14 |
| Control | 30 | 18 | 12 | 30 |
| TOTAL | 100 | 74 | 68 | 44 |

Proposed Design



Future Work

- Further testing of tube materials
- Purchase all necessary materials
- Fabrication of inlaid tubing system
- Fabrication of heating conduit

References

Bird, B., Lightfoot, E., Stewart, W., *Transport Phenomena*.
New York: Wiley and Sons. 2007.

Links, J. M., Links, J., Prince, J., *Medical Imaging Signals
and Systems*. Prentice Hall, 2005.

<http://www.advanceimaging.net/>

<http://www.mcmaster.com/>

<http://physics.nist.gov/>

Personal Interview with Dr. John Vetter

Personal Interview with Prof. John Yin

Testing with Lanee MacLean

Questions?

