Design, testing and calibration of a small syringe for use with a power injector

Team Members

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<u>Client</u>

Dr. Charles Strother

Overview

- Client Description
- Angiography summary
- Devices
- Current treatments
- Problem motivation
- Design requirements
- Design alternatives
- Design matrix
- Future work

Client Description

- Dr. Charles Strother
 - Department of Radiology
 - Angiographic research

Angiography

- Visualization of blood vessels
- Imaging technologies
- Contrast agents
- Digital Subtraction Angiography



From: http://radiologyinfo.org/en/info.cfm?pg=angioct

Types of Angiography

- Catheter Angiography
 - X-ray imaging
 - Density variations
- Computed Tomography Angiography
 - Numerous X-ray images
 - Multidimensional views



 $From: \ http://radiology info.org/en/info.cfm?pg=angiocath$



From: http://radiologyinfo.org/en/info.cfm?pg=angioct

Types of Angiography (cont.)

- Magnetic resonance angiography
 - Magnetic fields and radio waves
 - Redirection of axes of spinning protons
 - Thin slices from many angles



 $From: \ http://radiology info.org/en/info.cfm?pg=angiomr$

Power Injectors

- Programmable for volume and flow rates
- Produces a tight bolus
- Precise timing
- Consistent results



From: http://www.medrad.com/enus/resources/KnowledgeCenter/Pages/WhatisPowerInj ection.aspx

Current Designs

- Hand Syringes
 - Manually operated
 - Power limitations
 - Ease of use limitations
- 200 cc Syringes
 - Battery operated power injectors
 - Efficient control over multiple variables
 - Too large for client's specifications



Current Designs (cont.)

- Covidien Optistar LE MR Injector
 - 60 cc syringes
 - Volume still too large
- Digital Subtraction Angiography Micro-Injector
 - Used for small animals
 - Pressurized N₂ drives injection
 - Precise amounts at high flow rates



Current Designs (cont.)

Client Prototype

- 1cc syringe fitted inside 200 cc syringe
- Bubble problems
- Lacks full range of motion
- Not calibrated



Problem Motivation

- Small animal angiography
- Need for precision and power
- Lack of calibration in prototype
- Air bubbles pose threat

Design Requirements: Accuracy

- Margin of error
- Relation between compression and volume



Design requirements: Utility

- Must be a retro-fit
- Full range of motion for the small plunger
- Easily cleaned, or disposable
- Easily visible graduations
- Air Bubbles
- Cost

Design Requirements: Safety

- Latex-free
- Safety-lock to prevent overdriving

Design Alternative: Center-Mounted Syringe

- 2 cc inner syringe
- Threaded screw-in system
- Centrally aligned
- Plunger slot mechanism
- Holes to prevent air pressure buildup



Design Alternative: Side-Mounted Syringe

- 2 cc inner syringe mounted to side of 200 cc syringe
- Tubing connecting syringe to catheter tubing
- Slot for inner syringe
- Plunger slot mechanism
- Holes to prevent air pressure buildup



Design Alternative: Protruding Syringe

- 2 cc inner syringe
- Protrudes from mouth of 200 cc syringe
- Twist-and-Lock mechanism
- Plunger slot mechanism
- Holes to prevent air pressure buildup



Design Matrix

	Center-Mounted Syringe	Side-Mounted Syringe	Protruding Syringe
Accuracy (30)	22	25	29
Ease of Manufacturing (10)	8	5	5
Air Bubble Detection and Removal (25)	16	22	21
Compatibility with Machine (15)	14	10	12
Ease of Sterilization (20)	17	10	17
Total (100)	77	72	84

Future Work: Materials to be Ordered

- 2cc Syringe
- Polypropylene
- Plunger adapter material



Future Work: Calibration and Finalization

- Display reading vs. actual volume injected
- Instruction Manual
- Calibration tool or chart



Acknowledgements

- Dr. Charles Strother
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