

MOTIVATION

- Underdevelopment of vital organs (like lungs) make resuscitation at this age difficult, but critical for infant survival
 - As more premature babies are being born, there is a greater demand for training manikins specific to 22-23 weeks infants [1]
 - Earliest commercial model represents a neonate born at 25 weeks
- Survival rates [2]
 - 22 weeks of gestation: <10%
 - 23 weeks of gestation: 1%-64%

PROBLEM STATEMENT

- There are no 22-23 neonatal simulation manikins on the market
 - Vital for medical professions to be able to practice resuscitation on an infant of this size
 - Need to develop a manikin in order to practice in a less chaotic environment when the stakes are not so high
- Manikin needs to be able to be intubated, support central umbilical line placement, and include IV access
 - Ability to put a synthetic breathing tube (2.00-2.50 mm diameter) in the mouth of the mannequin
 - Include realistic gelatinous, sticky skin that tears very easily [3]

BACKGROUND

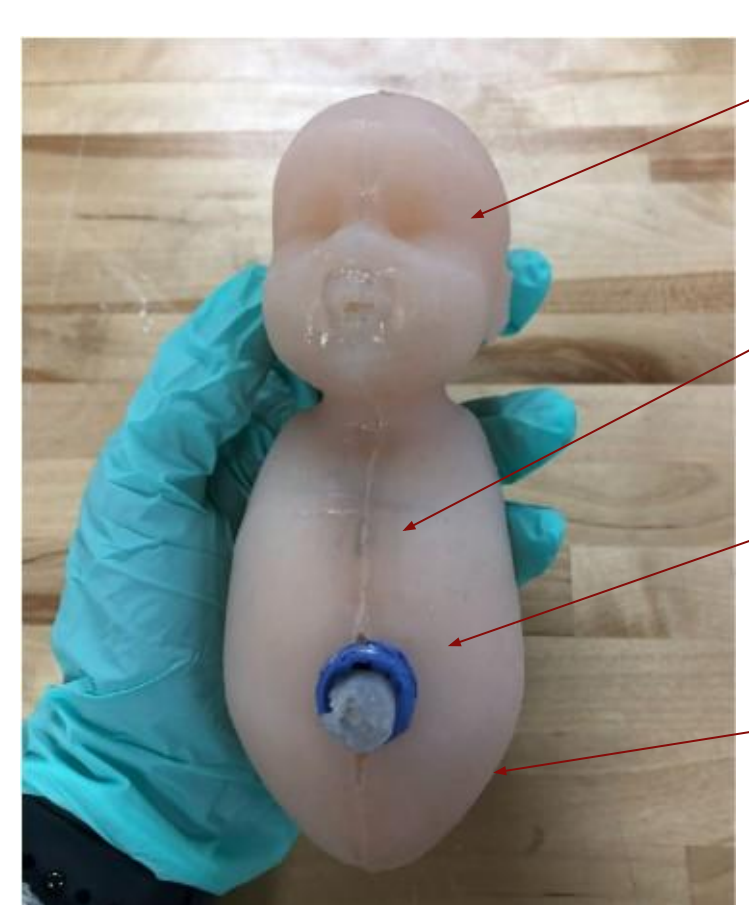


Figure 1: Prior Group's Model

Figure 2: Laerdal's Premature Anne [4]

Too big
Skin texture incorrect
Chest cavity needs improvement
No limbs

Too big
Expensive

Skin texture incorrect

- Approximately 1 foot long
- Weigh between 0.9-1.1 lbs
- Skin is gelatinous, sticky, and can tear easily
- Previously, doctors did not attempt resuscitation of neonates—more common to resuscitate now with increased viability

DESIGN CRITERIA

- Length < 30.5 cm
- Ability to practice medical procedures such as intubation, IV insertion, and resuscitation
- Weight around 400-500 grams
- Reproducible and low cost
- Features must resemble that of a 22-23 week premature infant
- No discomfort to the person using the mannequin
- Must include a resuscitation feedback mechanism, for effective medical training

FINAL DESIGN

- Final design consists of a ballistics gel manikin, molded in a polylactic acid (PLA), 3D printed mold with a balloon lung-mechanism
 - PLA mold
 - Low cost material
 - Durable over lifetime
 - Ballistics gel manikin
 - Mimics texture and physical properties of skin
 - Retains moisture
 - Similar elastic modulus when formulated at 20% concentration
 - Smooth texture and mostly transparent when solidified
 - Balloon mechanism
 - Includes tubing and balloons attached to a T-connector at the end of a breathing tube
 - Simulates the lungs inflating and deflating when air is blown through the mechanism (intubation)



Figure 3: Final Design

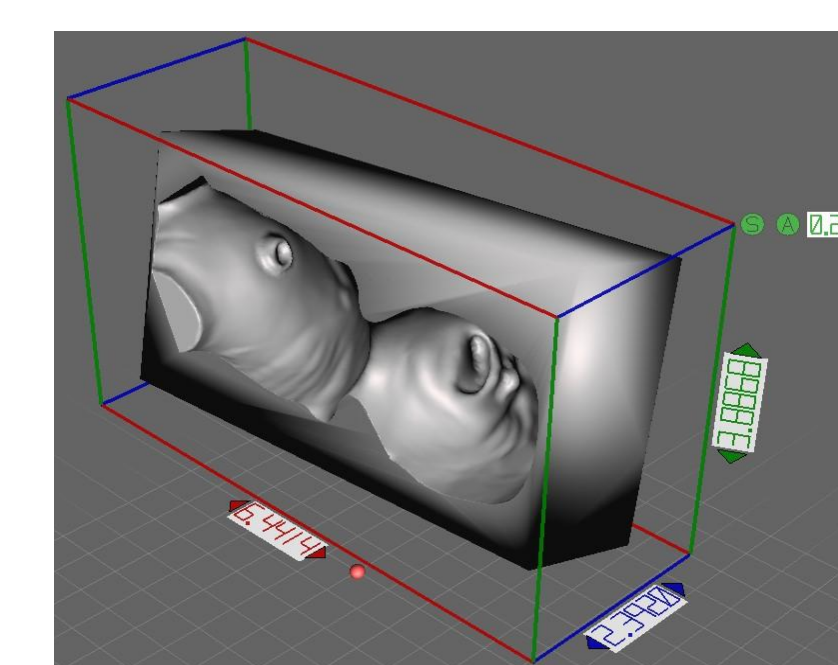


Figure 4: Scaled down mold created using Blender and Meshmixer, units in mm

TESTING

- Compression Testing
 - Performed to determine whether the ballistics gel can withstand enough compressive force to be used effectively in future mannequins and prototypes
- Tensile Testing
 - Performed to determine whether the ballistics gel can withstand enough tensile force to be used effectively in future mannequins and prototypes
- Usability Testing
 - Members of the team and our medical student attempt to intubate the prototype and determine if it is comfortable and usable enough for professional use
 - Involved handling of the prototype (ie resuscitation compressions) and trying to inflate the balloon mechanism
 - Users filled out a survey on their experiences with the mannequin



Figure 5: Image of tensile testing

RESULTS

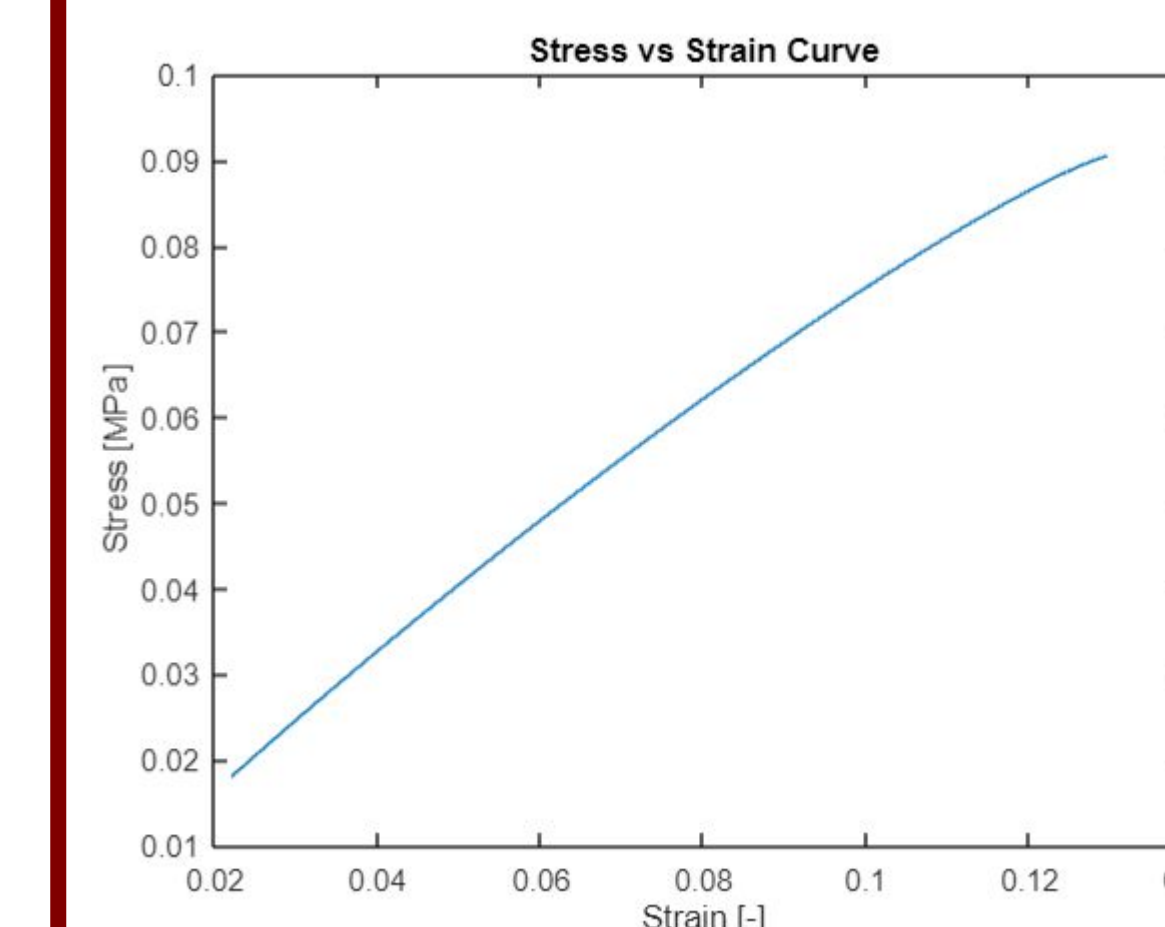


Figure 6: Graph resulting from tensile testing of the ballistics gel

- Young's Modulus calculated: 727.85 kPa

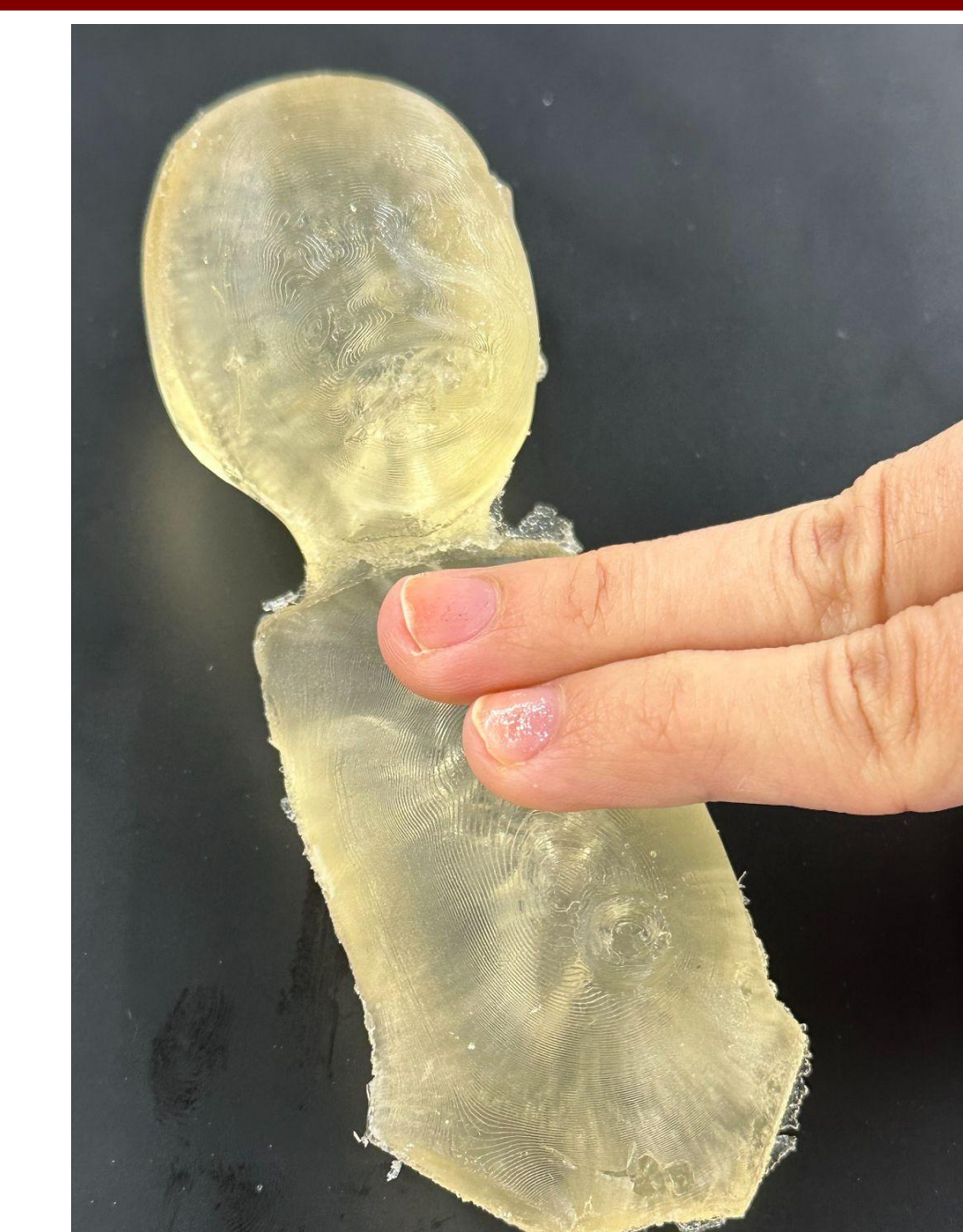


Figure 7: Image from usability testing of the ballistics gel manikin

DISCUSSION

- Ballistics gel should have a Young's Modulus of ~630 kPa for 10-20% gelatin [5]
 - Young's modulus of the skin fluctuates between 0.42 MPa and 0.85 MPa [6]
 - This creates extra stiffness that makes intubation harder about the chest region
 - Next time the gelatin concentration can be reduced
- Usability testing revealed that users appreciated the texture of the manikin but would prefer the addition of limbs and for the chest to be more flexible
 - This can be achieved by adapting the mold to include limbs and using a lower gelatin percentage
 - Additionally creating a larger chest cavity that allows for less dense ballistics gel to be on top of the balloon mechanism
 - Usability testing results mostly focused on realism due to lack of access to a laryngoscope

FUTURE WORK

- Improvements to Design
 - PDMS coating to further replicate wet and sticky feel
 - Limbs for more realistic IV insertion points
 - Adding color so the skin is more realistic
 - Zipper for accessibility to inside components
- Perform more usability testing with medical professionals that would be using this manikin
 - Ideally this would include intubation techniques with a laryngoscope

REFERENCES

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